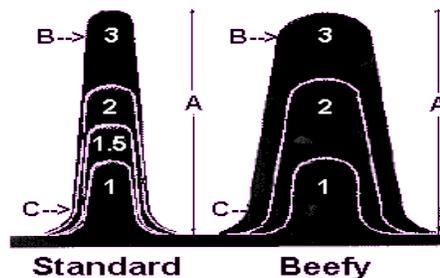


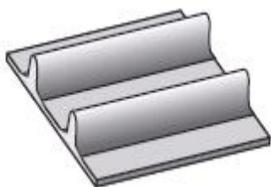
Molded rubber cleats

Our only recommended way to operate a conveyor belt with rubber cleats is to use specially molded cleats which withstand rugged applications. Some are applied in cold process on the belt cover, but they do not stand up as well as molded cleats and can often delaminate the belt cover. Following are the dimensions of the standard and Beefy cleats molded into the belt. These cleats can be done through different hardness (ShA) and compounds to accommodate specific needs.

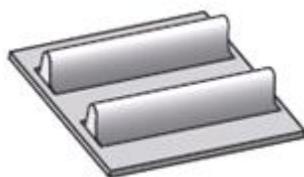
Type	Dimensions			Centre Minimum	Weight lbs/pi	Pulley Min.
	A	B	C			
Standard	1"	5/16"	7/16"	3"	0.32	4"
Standard	1 ½"	11/32"	1/2"	3"	0.52	6"
Standard	2"	3/8"	5/8"	3"	0.67	6"
Standard	3"	1/2"	11/16"	3"	1.30	8"
Beefy	1"	1/2"	5/8"	4"	0.49	6"
Beefy	2"	5/8"	3/4"	4"	0.88	8"
Beefy	3"	13/16"	1 5/16"	4"	1.95	10"



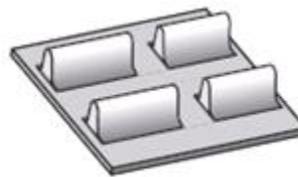
Various indents and slots can be cut to customer's request.



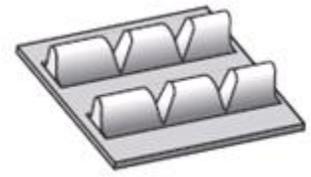
Standard



Indented



Slotted



V Slots

Movable cleats (screwed or bolted)

These cleats types may be installed manually through the belts using specific screws or bolts. These are typically used in the agricultural industry for the transport of goods on inclined conveyors and prevents the rear bearing of the substances carried. Another great advantage of these cleats is that it requires a pulley diameter lower than belts with molded cleats.

Tatch-A-Cleat® Econo-Cleat®



Available height	Min. pulley diam.
1 ¼"	3"
2"	3"
3"	3"
4"	4"
6"	6"

Tatch-A-Cleat® Model L



Available height	Min. pulley diam.
5/8"	2"
1"	2"
1 ½"	2"
2"	2"
3"	2"

Tatch-A-Cleat® Model HD



Available height	Min. pulley diam.
1"	3"
2"	4"

Tatch-A-Peg™/ Tatch-A-Lug®



Available height	Min. pulley diam.
1 ½"	2"
2"	2"
3"	2"