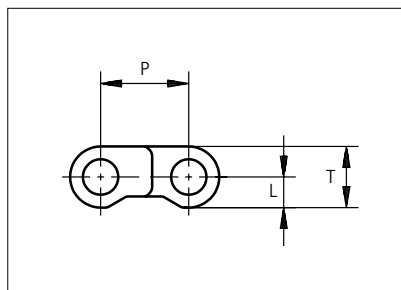




Plastic Modular Belt

Series **uni M-SNB** Type **M2 14%**



Straight running belt
Nominal pitch: 12.7 mm (0.50 in)
Surface type: Flat
Surface opening: 14%
Backflex radius: 20.0 mm (0.80 in)
Pin diameter: $\varnothing$ 5 mm (0.20 in)

Belt material & color	POM-D B	mm	in	mm	in
Pin material & color	PP B	P (Nominal)	12.7	0.50	T
		L	4.4	0.17	-

Non standard material and color: See uni Material and Color Overview.

Alternative pin and lock materials: G-lock: PA6.6 **N** Pin: PA6.6 **B** PE **W** PBT **LG** SS304 Endlock: PP **B** **W**
 Lockpin: PBT **LG** PA6.6 **D** PP **W** PE **N**

Belt width		Permissible tensile force (Belt/pin material)		Belt weight (Belt/pin material)		*Min. No. drive sprocket per shaft	Number of wear strips (Min. No.)	
		POM-D/PP		POM-D/PP			**Carry (pcs)	**Return (pcs)
mm	in	N	lbf	kg/m	lb/ft			
77	3.0	1155	260	0.5	0.33	2	2	2
153	6.0	2295	516	1.0	0.65	2	2	2
229	9.0	3435	772	1.4	0.97	2	2	2
305	12.0	4575	1028	1.9	1.29	3	3	2
381	15.0	5715	1285	2.4	1.61	3	3	2
458	18.0	6870	1544	2.9	1.94	4	4	2
534	21.0	8010	1801	3.4	2.26	4	4	2
610	24.0	9150	2057	3.8	2.58	5	5	3
686	27.0	10290	2313	4.3	2.90	5	5	3
762	30.0	11430	2569	4.8	3.23	6	6	3
839	33.0	12585	2829	5.3	3.55	6	6	3
915	36.0	13725	3085	5.8	3.87	7	7	4

Additional standard belt widths are available in steps of 76.2 mm (3.00 in.) Additional non-standard belt widths are available in steps of 12.7 mm (0.50 in.)

1982	78.0	29730	6683	12.5	8.39	14	14	7
------	------	-------	------	------	------	----	----	---

Additional standard belt widths are available in steps of 76.2 mm (3.00 in.) Additional non-standard belt widths are available in steps of 12.7 mm (0.50 in.)

2972	117.0	44580	10022	18.7	12.58	20	20	10
------	-------	-------	-------	------	-------	----	----	----

General belt tolerance is +0/-0.4% at 23°C/73°F and 50% RH. For exact belt width contact Customer Service. Non standard belt width on request.

*Max. Load per Drive Sprocket. Belt material: POM-D 1000 N (225 lbf)

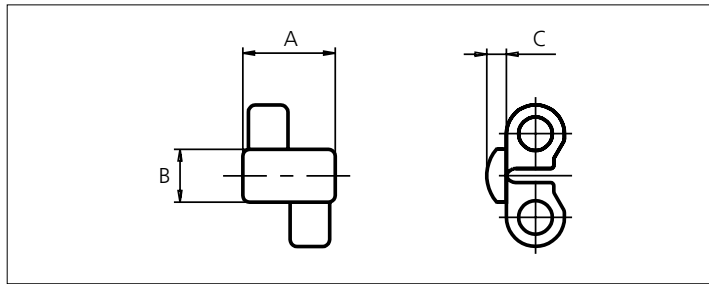
**Max. Spacing between wear strips. Carry: 152 mm (6 in.) ; Return: 304 mm (12 in.)

= Single Link

Accessories

Top/Bottom Insert

Photo update



Type	Rubber material & color	A		B		C	
		mm	in	mm	in	mm	in
Rubber	01	14.0	0.55	8.0	0.31	3.0	0.12

Rubber inserts can be assembled in any belt surface upon customer request.
Non Standard material and color: See uni Material and Color Overview.

Sprocket

No of teeth	Pilot bore	Bore size												Overall diameter	Pitch-diameter		Hub-diameter		A-dimension		B-dimension		Single row/Two way	Double row/Two way	Molded	Machined	
		in	0.75	0.78	0.98	1.00	1.18	1.25	1.50	1.57	2.36	2.5	3.54														
		mm	19.1	20.0	25.0	25.4	30.0	31.8	38.1	40.0	60.0	63.5	90.0	mm	in	mm	in	mm	in	mm	in	mm	in				
Z10	x													41.5	1.63	41.6	1.64	28.0	1.10	16.1	0.63	25.0	0.98	x		x	
Z19	x				●	●	●	●	■					79.0	3.11	78.1	3.07	65.0	2.56	34.1	1.34	43.0	1.69	x		x	
Z28	x					●	●	●	■	●				116.2	4.57	115	4.53	65.0	2.56	52.2	2.06	61.1	2.41	x		x	
Z38	x						●	●	■	●				157.4	6.20	156	6.14	100.0	2.95	72.5	2.85	81.3	3.20	x		x	

Non standard material and color: See uni Material and Color Overview.

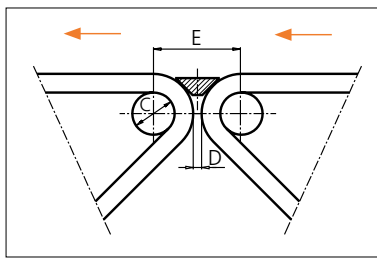
Molded sprocket



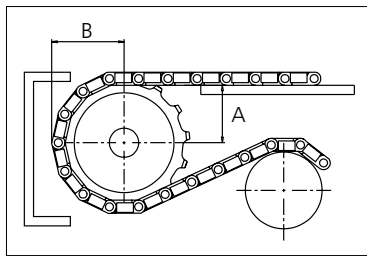
Molded sprocket



Nosebars Min. Dimensions



	mm	in
C	20.0	0.79
D	4.0	0.16
E	41.6	1.64



Other sprocket sizes are available upon request.
Two-part sprocket are available upon request.
Round bores are always delivered with keyway.
Other bore sizes are available upon request.
uni Retainer Rings: See uni Retainer Ring data sheet.
Width of tooth = 7.0 mm (0.28 in)
Width of sprocket = 20.0 mm (0.79 in)
Max load per sprocket shown does not take bore size into account.
Please also ensure that sufficient size shaft is chosen for corresponding load.

For correct sprocket position: See uni Assembly Instructions for uni M-SNB.
For more detailed sprocket information. contact Customer Service.

uni M-SNB M2/1309



Conveyor



Seamless



Modular



Timing



Transmission



Fabrication & service

Solid advice
For all your belting needs
Local stock & service
www.ammeraalbeltech.com

Ammeraal Beltech Modular A/S
Hjulmagervej 21
DK-7100 Vejle

T +45 7572 3100
F +45 7572 3348
admin@unichains.com
www.unichains.com

This information is subject to alteration due to continuous development. Ammeraal Beltech will not be held liable for the incorrect use of the above stated information. This information replaces previous information. All activities performed and services rendered by Ammeraal Beltech are subject to general terms and conditions of sale and delivery, as applied by its operating companies.