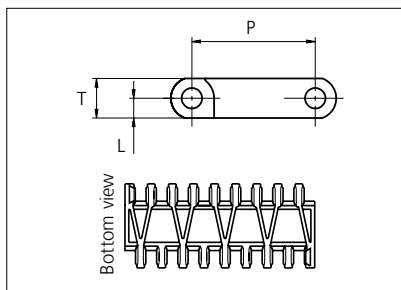




Plastic Modular Belt

Serie **uni OPB 4V** Type **23%**



Straight running belt
Nominal pitch: 50.0 mm (1.97 in)
Surface type: Flat
Surface opening: 23%
Backflex radius: 75.0 mm (3.00 in)
Pin diameter: ø8 mm (1.97 in)

*uni-chains recommends this travel direction.
However, travel in both directions is possible.

Note: uni OPB 36% 4V are listed in the USDA "Accepted Meat and Poultry Equipment" publication as accepted food contact.

Belt material & color	PP-HW B	mm	in	mm	in
Pin and lock material & color	PP-HW LB	P (Nominal)	50.0	1.97	T
		L	8.0	0.31	-

Non standard material and color: See uni Material and Color Overview.

Alternative pin and lock materials: Trilock: PP-HW **LB** Endlock: PP **W** **G** **B** and PE **W** **B** Lockpin: PE **W** PA6.6 **N** **B** and PBT **LG**
 Pin: PP **W** PE **W** PBT **LG** SS304 and SS316

Belt width		Permissible tensile force (Belt/pin material)		Belt weight (Belt/pin material)		*Min. No. drive sprocket per shaft	Number of wear strips (Min. No.)	
		PP-HW/PP-HW		PP-HW/PP-HW			**Carry (pcs)	**Return (pcs)
mm	in	N	lbf	kg/m	lb/ft			
152	6.0	1672	376	1.0	0.69	2	2	2
303	11.9	3333	749	2.1	1.38	3	3	2
455	17.9	5005	1125	3.1	2.08	4	4	2
606	23.9	6666	1499	4.1	2.77	5	5	3
758	29.8	8338	1874	5.2	3.46	6	6	3
909	35.8	9999	2248	6.2	4.15	7	7	4
1061	41.8	11671	2624	7.2	4.85	8	8	4
1212	47.7	13332	2997	8.2	5.54	9	9	5
1364	53.7	15004	3373	9.3	6.23	10	10	5
1515	59.6	16665	3746	10.3	6.92	11	11	6
1667	65.6	18337	4122	11.3	7.62	12	12	6
1818	71.6	19998	4496	12.4	8.31	13	13	7

Additional standard belt widths are available in steps of 151.5 mm (5.96 in.) Additional non-standard belt widths are available in steps of 33.5 mm (1.32 in.)

2576	101.4	28336	6370	17.5	11.77	18	18	9
------	-------	-------	------	------	-------	----	----	---

Additional standard belt widths are available in steps of 151.5 mm (5.96 in.) Additional non-standard belt widths are available in steps of 33.5 mm (1.32 in.)

2879	113.3	31669	7119	19.6	13.16	20	20	10
------	-------	-------	------	------	-------	----	----	----

General belt tolerance is +0/-0.4% at 23°C/73°F and 50% RH. For exact belt width contact Customer Service. Non standard belt width on request.

*Max. Load per Drive Sprocket. Belt material: POM 2500 N (562 lbf), PP 1200 N (270 lbf), PE 500 N (270 lbf)

**Max. Spacing between wear strips, Carry: 152 mm (6 in.) ; Return: 304 mm (12 in.)



STANDARD

STRAIGHT RUNNING

PITCH 50.0 MM/1.97 IN

Accessories

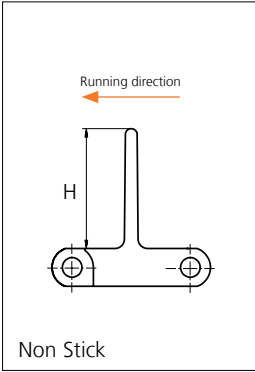
Flight



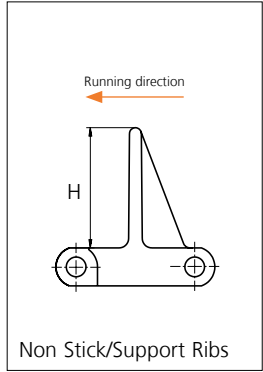
Non Stick



Non Stick/Support Ribs



Non Stick



Non Stick/Support Ribs

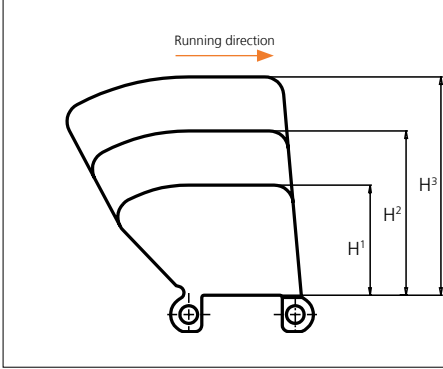
Type	Flight material & color	H		Link size	Width		Indent	
		mm	in		mm	in	mm	in
Non Stick	PP-HW B	50.8	2.00	K600	151.0	5.94	0.0	0.00
Non Stick/		76.2	3.00					
Support Ribs		101.6	4.00					

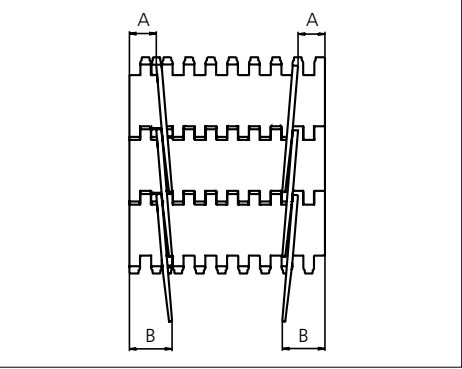
Non Standard material and color: See uni Material and Color Overview.

Accessories

Side Guard





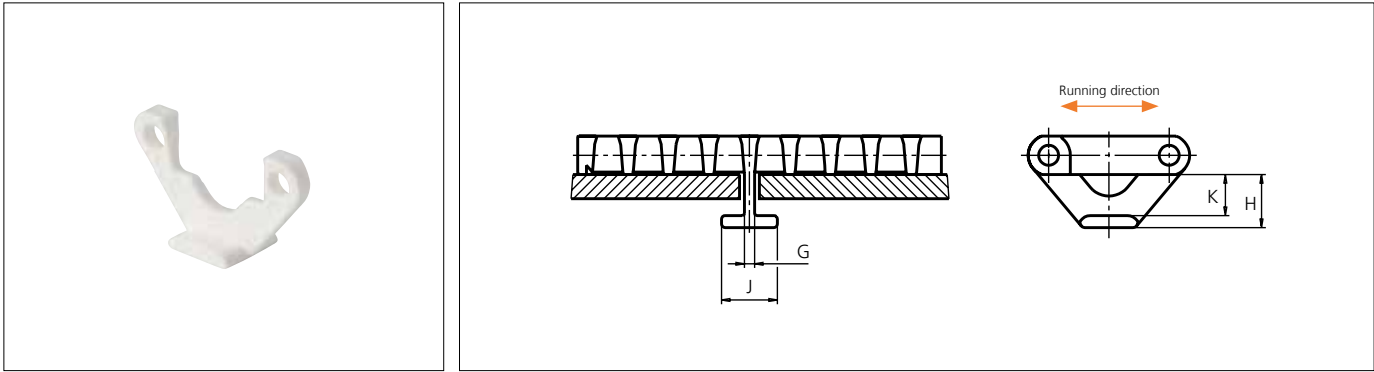


Type	Material & color	H ¹		H ²		H ³		A*		B*	
		mm	in	mm	in	mm	in	mm	in	mm	in
Closed	PP-HW B	51.8	2.04	77.2	3.04	102.6	4.04	21.0	0.83	34.0	1.34

* Min. indent Increment : 8.4 mm (0.33 in)
Note: Backflex radius when side guards are used: 200.0 mm (7.90 in)
Non Standard material and color: See uni Material and Color Overview.

Accessories

Tab/NON STANDARD

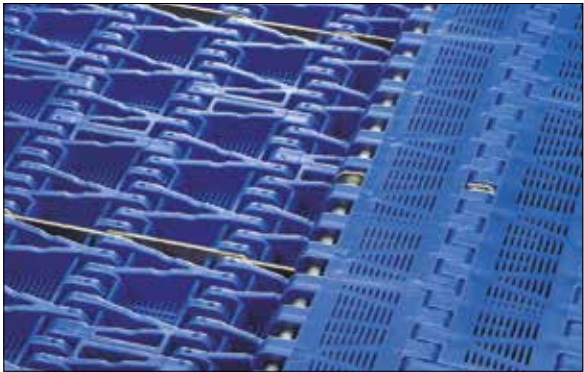


Type	Belt material & color	G		H		J		K	
		mm	in	mm	in	mm	in	mm	in
Bottom Hold Down	POM-D W	4.2	0.17	22.0	0.87	23.2	0.92	17.0	0.67
	POM-LF B								
	POM-D W								

Non Standard material and color: See uni Material and Color Overview.

Accessories

Reinforcement Link



The use of uni-chains belts with the SS reinforcement /pitch control links in blanchers, cookers and other high temperature applications will reduce belt elongation due to temperature by more than 90%. This will simplify the belt take-up system and reduce maintenance.

uni-chains recommends one reinforcement link per K600 module.

Type	Material & color	N/row	Lbf/row
Steel Link	SS316	2500	562

Note: Reinforcement links require the use of SS pins.
Non Standard material and color: See uni Material and Color Overview.

Sprocket

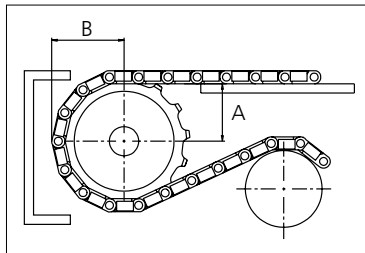
No of teeth	Bore size														Overall diameter		Pitch-diameter		Hub-diameter		A-dimen- sion		B-dimen- sion		Single row/Two way	Double row/Two way	Molded	Machined
	Pilot Bore	in	0.75	0.78	0.98	1.00	1.18	1.25	1.50	1.57	2.36	2.50	3.54															
	mm	19.1	20.0	25.0	25.4	30.0	31.8	38.1	40.0	60.0	63.5	90.0	mm	in	mm	in	mm	in	mm	in								
Z06	x					●	●	●	■	●	■			94.5	3.72	100.3	3.95	65	2.56	35.5	1.40	58.6	2.31	x		x		
Z08	x					●	●	●	■	●	■			129	5.08	131.1	5.16	65	2.56	52.6	2.07	74	2.91	x		x		
Z10	x						●	●	■	●	■			160.1	6.30	162.4	6.39	65	2.56	69.2	2.72	89.7	3.53	x		x		
Z12	x						●	●	■	●	■			191.5	7.54	193.9	7.63	65	2.56	85.7	3.37	105.5	4.15	x		x		
Z13	x						●		■		■			207.3	8.16	209.7	8.26	72	2.83	93.8	3.69	113.4	4.46	x		x		
Z13													■	207.3	8.16	209.7	8.26	150	5.91	93.8	3.69	113.4	4.46	x			x	
Z16	x						●		■	●	■		■	254.8	10.03	257.3	10.13	200	7.87	118.2	4.65	137.1	5.40	x			x	

■ Molded sprocket

● Molded sprocket

■ Machined sprocket

● Machined sprocket



Non standard material and color: See uni Material and Color Overview.

Other sprocket sizes are available upon request.
 Two-part sprocket are available upon request.
 Round bores are always delivered with keyway.
 Other bore sizes are available upon request.
 uni Retainer Rings: See uni Retainer Ring data sheet
 Width of tooth = 11.0 mm (0.43 in)
 Width of sprocket = 42.3 mm (1.67 in)

Max load per sprocket shown does not take bore size into account.
 Please also ensure that sufficient size shaft is chosen for corresponding load.

For correct sprocket position: See uni Assembly Instructions for uni OPB.
 For more detailed sprocket information. contact Customer Service.

uni OPB 4V 23%/1301



Conveyor



Seamless



Modular



Timing



Transmission



Fabrication & service

Solid advice
 For all your belting needs
 Local stock & service
www.ammeraalbeltech.com

Ammeraal Beltech Modular A/S
 Hjulmagervej 21
 DK-7100 Vejle

T +45 7572 3100
 F +45 7572 3348
 admin@unichains.com
 www.unichains.com

This information is subject to alteration due to continuous development. Ammeraal Beltech will not be held liable for the incorrect use of the above stated information. This information replaces previous information. All activities performed and services rendered by Ammeraal Beltech are subject to general terms and conditions of sale and delivery, as applied by its operating companies.